

Date: Thursday, 1/17/2008 3:31:42 PM
User: Kim Johnston

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : STRIKER PLATE
Job Number : 36847	
Estimate Number : 10589	
P.O. Number :	Part Number : D2237
This Issue : 1/17/2008 S.O. No. :	Drawing Number : D2237 REVD1
Prsht Rev. : NC	Project Number : N/A
First Issue : / / Type : SMALL /MED FAB	Drawing Revision : D1
Previous Run : 33888	Material :
Written By :	Due Date : 2/5/2008 Qty: ¹⁰⁵ / ₁₀₀ Um: Each
Checked & Approved By :	
Comment : Est. C 02.05.11 Clarify IPP NG	
EST D 06.05.25 Waterjet EC	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M304S22GA	304/316 .032 Sheet
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Comment: Qty.: 0.0105 sf(s)/Unit Total : 1.0500 sf(s)

304/316 .032 Sheet

Batch: 106419 1B 8-1-22

2.0	WATER JET	FLOW WATER JET
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Comment: FLOW WATER JET

1-Cut as per Dwg D

Dwg Rev: D1 1B 8-1-22

Prog Rev: D1

2-Deburr if necessary

106 (1) SCRAP
08/01/22 105

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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Comment: INSPECT PARTS AS THEY COME OFF MACHINE

1B 8-1-22

4.0	QC8	SECOND CHECK
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Comment: SECOND CHECK

08/01/22

coaxter

105

5.0	SMALL FAB 1,	SMALL & MEDIUM FAB RESOURCE 1
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Comment: SMALL & MEDIUM FAB RESOURCE 1

1-Form as per drawing

5B 08/02/25 105

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: D2237 PAR #: N/A Fault Category: Prod Fab. Ass. med & small NCR: Yes No DQA: D Date: 08/02/26
 QA: N/C Closed: Yes Date: 08/02/26

NCR: <u>36847</u>		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
<u>08/01/22</u>	<u>#</u>	<u>one part scrap. The part has a cut out caused by the water jet in one of the holes. RC. water jet still has pressure as it moved from one location to another</u>	<u>[Signature]</u>	<u>Scrap and Destroyed no replace Qty (X1)</u>	<u>[Signature]</u> <u>8-1-22</u>	<u>[Signature]</u> <u>08/01/22</u>	<u>[Signature]</u>	<u>[Signature]</u> <u>08/01/22</u>

NOTE: Date & initial all entries

Date: Thursday, 1/17/2008 3:31:42 PM
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Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: STRIKER PLATE

Job Number: 36847

Part Number: D2237

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

08/12/25 105
Inspected per QSP0.9

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: 24

8/12/25

SU

(105)

8.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

08/12/26
(105)

Job Completion



2008/12/25

(105)

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

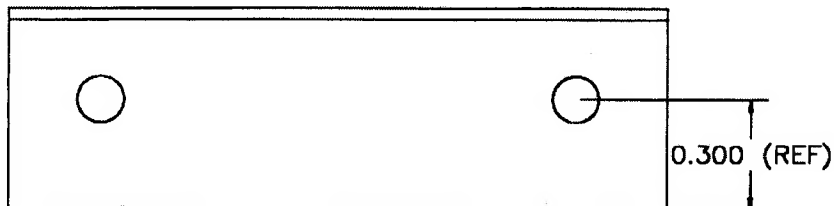
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

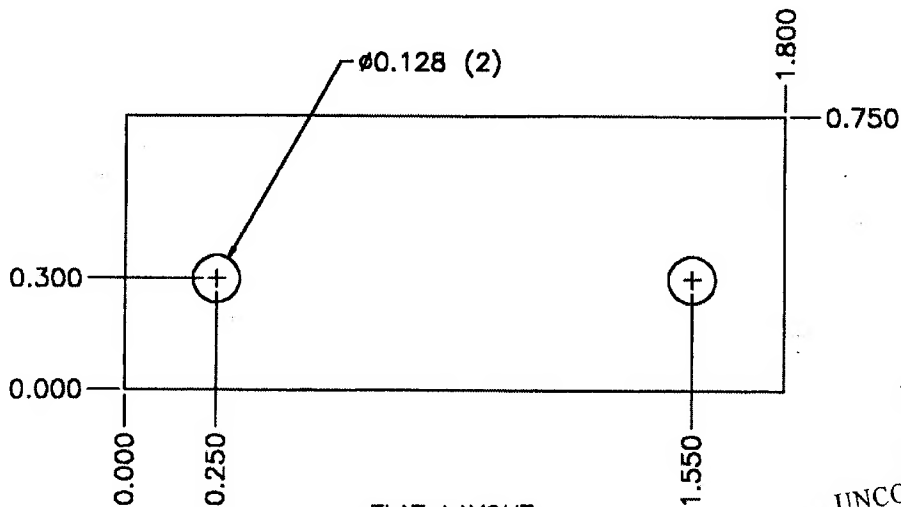
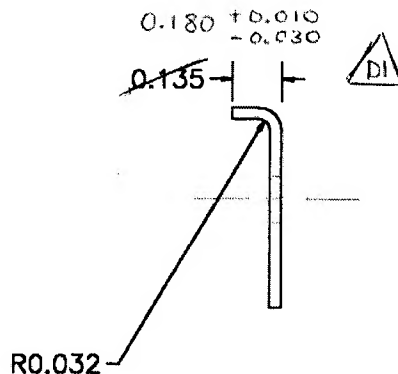


DESIGN	DRAWN BY	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
B WILLIAMS	B WILLIAMS	DRAWING NO.	REV. D
CHECKED	APPROVED	D2237	SHEET 1 OF 1
DATE		TITLE	SCALE
94:10:25		STRIKER PLATE	2:1
D1	04.06.15	UPDATE DIMENSION	

RELEASED
97/12/17 DS



BEND DETAIL



FLAT LAYOUT

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 36847

MATERIAL: 304/316 SS, 0.034 THICK

